

Dairy RO-Polisher DATA SHEET

Product Description

Membrane material	PA
Outer wrap	Net
Application	Recovery of evaporator concentrate and RO/NF permeate
Feature	Conform to Sanitary Standard

Membrane Characteristics

Product	Water Flux(LMH)	Salt Rejection(MgSO ₄)	Salt Rejection(NaCl)
Dairy RO-Polisher	35	/	>99.5%

Test Condition: 2,000 mg/L NaCl, 225 psi(1.55Mpa), 77°F(25°C), pH 8, 15% recovery.

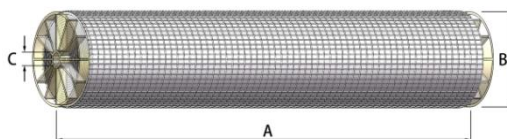
Product Specifications

Product	Membrane area (ft ² /m ²)	Spacer (mil)
8040	370 (34.4)	31
4040	80 (7.5)	31
2540	16(1.5)	31

Operating and Design Information

Typical Operating Pressure	200-500 psi (13.79 - 34.48 bar)
Maximum Operating Pressure	600 psi (41.4 bar)
Maximum Temperature	Continuous Operation: 50°C(122°F) Clean-In-Place(CIP): 60°C(140°F)
Allowable pH	Continuous Operation: 2-10 Clean-In-Place(CIP): 1.8-11
Maximum Pressure Drop	15 psi (1.0 bar) Per Element 60 psi (4.1 bar)Per Vessel(4 in series)

Nominal Dimensions



Products	Dimensions-(in/mm)		
	A	B	C
Dairy RO-Polisher-8040-31-C-1125	40(1016)	7.9(200.7)	1.125(28.58)
Dairy RO-Polisher-4040-31-C-0625	40(1016)	3.9(99.1)	0.625(15.88)
Dairy RO-Polisher-2540-31-C-0750	40(1016)	2.4(61.0)	0.750(19.05)

Important information

- New spiral membranes must be cleaned prior to first use. The cleaning procedure should be in accordance with the instructions provided in the MEY cleaning description for the spiral membrane concerned.
 - The customer is fully responsible for the effects that any incompatible chemicals may have on the spiral membranes.
 - After initial wetting, the spiral membranes must be kept moist at all times.
 - If the operating specifications provided in this product description are not strictly followed, the limited warranty will be null and void.
 - To prevent biological growth during system shutdowns, MEY recommends that spiral membranes should be immersed in a protective solution.
 - Avoid permeate-side back pressure at all times.
 - MEY recommends using a rigid stainless steel ATD end device at the housing outlet end.
 - MEY recommends that the inner diameter of the housing should be approx. 2 mm (0.08”) bigger than the outer diameter of the spiral membrane.
 - For storage conditions, please see Storage document.
 - For warranties, please see spiral membrane warranty document.
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Operating guidelines

MEY recommends the following start-up procedure from standstill to operating condition:

- The unpressurized plant should be refilled with water.
 - Feed pressure should be gradually increased over a 30–60 second time scale.
 - Before initiating cross-flow at high permeate flux condition (start-up with high-temperature water) the set feed pressure should be maintained for 5–10 minutes.
 - Cross-flow velocity at the set operating point should be gradually achieved over a period of 15–20 seconds.
 - Temperature variations should be implemented gradually over a period of 3–5 minutes.
 - Avoid any abrupt pressure or cross-flow variations on the membranes during start-up, shutdown, cleaning or other sequences in order to prevent possible damage.
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